

MINI CNC CMM (SHOP FLOOR TYPE) CODE CMM-MN432

ATTENTION: MEASUREMENT ON THE LEFT SIDE OF WORKPIECES IS LIMITED



Can be used in shop floor, with the following features:

- Temperature compensation system, suitable for wide temperature range
- Water and oil resistance
- Compact design, small size
- Three sides open, easy to load and unload workpieces
- Without compress air
- Easy installation

ATTENTION: ROTATION OF PROBE HEAD IS MANUAL

FEATURES

- Integrated control system, safe, reliable and easy to operate
- High precision linear guide rail and ball screw for three axes
- 4 temperature sensors for X, Y, Z three axes and workpiece, suitable for wide temperature range

CONTROL SYSTEM

- Double computer control systems
- Driven by DC servo motor
- The control system supports communication with machine tools
- The control system has 12 buttons for customize

NET-DMIS SOFTWARE

- Can measure point, straight line, curve, circle, ellipse, plane, groove, cylinder, sphere, cone, ring, edge point, corner point, polygon, straightness, flatness, circularity, cylindricity, profile of a line, profile of a surface, perpendicularity, parallelism, angularity, coaxiality, concentricity, symmetry, position, composite position, circular runout and total runout
- Modular software structure, can support: temperature compensation, turning table, I/O interface
- Can program in offline mode and do virtual measurement based on CAD model, can extract the element features of CAD for programming
- Support dynamic point measurement and import DMO theoretical point coordinates for vector point measurement
- Can import and convert CAD model (SAT, IGES, STEP)
- Can select multi language, metric and inch, polar and straight coordinate system
- Have multiple export ways: export measured data (SAT, IGES, STEP), report windows (PDF, HTML, MHT, RTF, EXCEL, CSV, txt, images, WORD, etc.), custom EXCEL template
- Support uploading the measuring result to server



CMM-MN432

SPECIFICATION

Code	CMM-MN432
Measuring range (X×Y×Z)	400×200×300mm
Resolution	0.1μm
Repeatability	1μm
Accuracy (L is measuring range in mm)	±(4.5+L/200)μm (15°C~30°C, variation≤2°C/h) ±(5.5+L/200)μm (10°C~15°C, 30°C~40°C, variation≤2°C/h)
Probe error	±5μm
Temperature	10°C~40°C, variation≤2°C/h
Humidity	40~60%
Power	220V±10%, 50Hz
Max. load	50kg
Dimension (L×W×H)	1270×1110×1630mm
Weight	280kg

STYLUS (included) SPECIFICATION

Code	Material	Ball diameter	Length	Stem diameter	Effective working length	Quantity
PS2R	ruby ball / stainless steel stem	SØ2mm	20mm	Ø1.4mm	14mm	1 pc
PS17R		SØ4mm		Ø1.5mm	20mm	1 pc

EXTENSION (included) SPECIFICATION

Code	Material	Stem diameter	Length	Quantity
SE4	stainless steel	Ø3mm	10mm	1 pc
SE5			20mm	1 pc

STANDARD DELIVERY

Main unit		1 pc
Probe system	Probe head *	1 pc
	Probe *	1 pc
	Styli **	1 set
Calibration system	Datum sphere (Ø25mm)	1 pc
	Pivot pillar	1 pc
Computer system	Computer	1 pc
	Printer	1 pc
Temperature compensation system		1 pc
Software		1 pc

* The probe head and probe are Renishaw brand

** The styli system includes styli and extensions

PROBE (included) SPECIFICATION

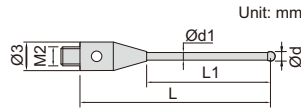
Probe head	Angular movement with horizontal axis	0°~90° in 15 steps
	Angular movement with vertical axis	±180° in 15 steps
	Control mode	manual
	Number of positions	168
	Probe mounting	M8
Probe	Weight	210g
	Defect direction	±X, ±Y, +Z
	Styli mounting	M2
	Rating life	>1000,000 times
	Weight	22g

STYLI FOR CMM

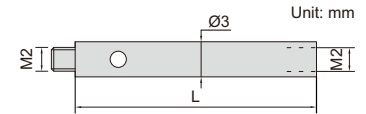
INSIZE PLUS



ISQ-01-2010-020STR



ISQ-02-2030-040ST

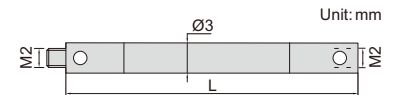


M2 styli (stainless steel base)

Code	Ød	Ød1	L	L1	Material of rod	Material of tip
ISQ-01-2010-010STR	1	0.8	10	4	carbide	ruby
ISQ-01-2010-020LTR	1	0.8	20	7		
ISQ-01-2010-020STR	1	0.8	20	13		
ISQ-01-2010-028STR	1	0.8	27.5	20.5		
ISQ-01-2015-020STR	1.5	1	20	13		
ISQ-01-2015-030STR	1.5	1	30	23		
ISQ-01-2020-020STR	2	1	20	13		
ISQ-01-2020-030STR	2	1.5	30	23		
ISQ-01-2020-040STR	2	1.5	40	33		
ISQ-01-2025-020STR	2.5	1.5	20	13		
ISQ-01-2025-030STR	2.5	2	30	23		
ISQ-01-2025-040STR	2.5	2	40	33		
ISQ-01-2030-020STR	3	1.5	20	13		
ISQ-01-2030-030STR	3	2	30	23		
ISQ-01-2030-040STR	3	2	40	33		
ISQ-01-2030-050STR	3	2	50	43		
ISQ-01-2040-022STR	4	2	22	15		
ISQ-01-2040-030STR	4	2	30	23		
ISQ-01-2040-040STR	4	2	40	33		
ISQ-01-2040-050STR	4	2	50	43		
ISQ-01-2020-020SSR	2	1.5	20	13	stainless steel	
ISQ-01-2030-020SSR	3	1.5	20	13		
ISQ-01-2040-020SSR	4	1.5	20	13	ceramic	
ISQ-01-2030-050SCE	3	2	50	43		

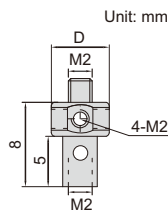
M2 extension rods of styli

Code	L	Material
ISQ-02-2030-005ST	5	stainless steel
ISQ-02-2030-010ST	10	
ISQ-02-2030-020ST	20	
ISQ-02-2030-030ST	30	
ISQ-02-2030-040ST	40	



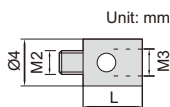
M2 extension rods of styli

Code	L	Material
ISQ-02-2035-030SCF	30	carbon fibre
ISQ-02-2035-040SCF	40	
ISQ-02-2035-050SCF	50	
ISQ-02-2035-060SCF	60	
ISQ-02-2035-070SCF	70	



M2 multi way bases of styli

Code	D	Remark	Material
ISQ-03-2075-008ST	7.5	4-way	stainless steel
ISQ-03-2070-008ST	7	5-way	

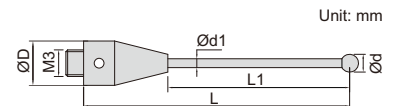


M2 thread converters

Code	L	Material
ISQ-05-2040-005M3	5	stainless steel
ISQ-05-2040-007M3	7	



ISQ-01-3020-030STR



M3 styli (stainless steel base)

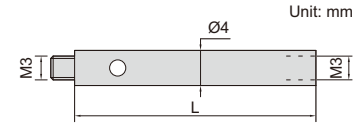
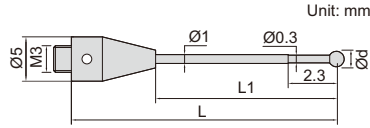
Code	Ød	Ød1	L	L1	ØD	Material of rod	Material of tip		
ISQ-01-3010-020TTR	1	0.8	20	11	5	carbide	ruby		
ISQ-01-3010-040TTR	1	0.8	40	31	5				
ISQ-01-3015-020TTR	1.5	1	20	11	5				
ISQ-01-3015-030TTR	1.5	1	30	21	5				
ISQ-01-3015-040TTR	1.5	1	40	31	5				
ISQ-01-3020-014TTR	2	1	14	5	5				
ISQ-01-3020-040TTR	2	1.5	40	31	5				
ISQ-01-3020-050TTR	2	1.5	50	41	5				
ISQ-01-3030-050TTR	3	2	50	41	5				
ISQ-01-3040-030TTR	4	2	30	21	5				
ISQ-01-3040-040TTR	4	2	40	31	5				
ISQ-01-3040-050TTR	4	2	50	41	5				
ISQ-01-3020-030STR	2	1.5	30	22.5	4			carbon fibre	
ISQ-01-3030-030STR	3	1.5	30	22.5	4				
ISQ-01-3030-050TCR	3	2	50	41	5				
ISQ-01-3030-075TCR	3	2	75	66	5				

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ISQ-01-3005-020TTR2



M3 styli with step (stainless steel base) (mm)

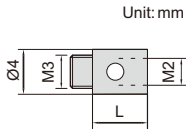
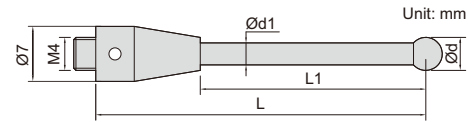
Code	Ød	L	L1	Material of rod	Material of tip
ISQ-01-3005-018TTR2	0.5	18	9	carbide	ruby
ISQ-01-3005-020TTR2	0.5	20	11		

M3 extension rods of styli (mm)

Code	L	Material
ISQ-02-3040-010ST	10	stainless steel
ISQ-02-3040-020ST	20	
ISQ-02-3040-030ST	30	
ISQ-02-3040-040ST	40	
ISQ-02-3040-050ST	50	



ISQ-01-4060-100SCE



M3 thread converters (mm)

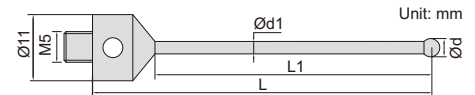
Code	L	Material
ISQ-05-3040-005M2	5	stainless steel
ISQ-05-3040-010M2	10	
ISQ-05-3040-020M2	20	

M4 styli (stainless steel base) (mm)

Code	Ød	Ød1	L	L1	Material of rod	Material of tip
ISQ-01-4010-020STR	1	0.8	20	10	carbide	ruby
ISQ-01-4020-020STR	2	1.5	20	10		
ISQ-01-4020-050STR	2	1.5	50	40	ceramic	
ISQ-01-4040-050SCE	4	3	50	33.5		
ISQ-01-4060-100SCE	6	4.5	100	83.5		

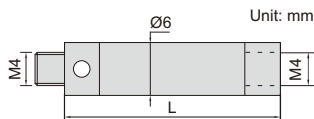


ISQ-01-5030-034STR



M5 styli (stainless steel base) (mm)

Code	Ød	Ød1	L	L1	Material of rod	Material of tip
ISQ-01-5015-033STR	1.5	1	33	23	carbide	ruby
ISQ-01-5015-040STR	1.5	1	40	30		
ISQ-01-5020-034STR	2	1.5	33.5	23.5		
ISQ-01-5020-040STR	2	1.5	40	30		
ISQ-01-5030-034STR	3	2	33.5	23.5		
ISQ-01-5030-050STR	3	2	50	40		
ISQ-01-5030-058STR	3	2	58	48		
ISQ-01-5030-075STR	3	2	75	65		
ISQ-01-5050-050STR	5	2.5	50	40		
ISQ-01-5050-075STR	5	2.5	75	65		
ISQ-01-5060-054STR	6	3	54	44		
ISQ-01-5080-115STR	8	4	114.5	101.5	carbon fibre	
ISQ-01-5030-058SCR	3	2	58	48		
ISQ-01-5050-100SCR	5	3.5	100	90		
ISQ-01-5080-100SCR	8	6	100	87		

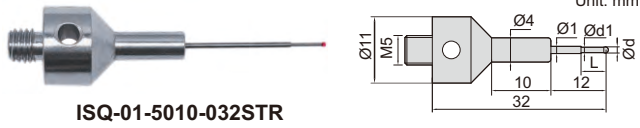


M4 extension rods of styli (mm)

Code	L	Material
ISQ-02-4070-030SCT	30	ceramic
ISQ-02-4070-050SCT	50	
ISQ-02-4070-100SCT	100	
ISQ-02-4070-200SCT	200	

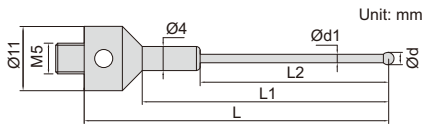
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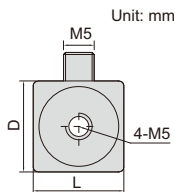
M5 styli with step (stainless steel base) (mm)

Code	Ød	Ød1	L	Material of rod	Material of tip
ISQ-01-5005-032STR	0.5	0.3	2.5	carbide	ruby
ISQ-01-5008-032STR	0.8	0.6	4.8		
ISQ-01-5010-032STR	1	0.8	5		



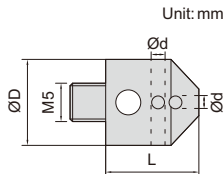
M5 styli with step (stainless steel base) (mm)

Code	Ød	Ød1	L	L1	L2	Material of rod	Material of tip
ISQ-01-5015-044STR	1.5	1	44	34	19	carbide	ruby
ISQ-01-5020-044STR	2	1.5	44	34	19		
ISQ-01-5020-058STR	2	1.5	58	48	33		



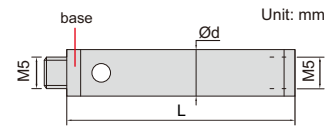
M5 4-way cubes of styli (mm)

Code	D	L	Material
ISQ-03-5150-150TI	15	15	titanium
ISQ-03-5200-200TI	20	20	



HOLDERS for pin styli (mm)

Code	L	Ød	ØD	Material
ISQ-03-5110-012H1	12	1	11	stainless steel
ISQ-03-5110-012H1D5	12	1.5	11	
ISQ-03-5110-012H2	12	2	11	



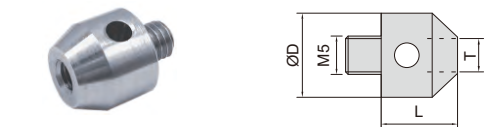
M5 extension rods of styli (mm)

Code	Ød	L	Material	Material of base
ISQ-02-5110-040SAL	11	40	aluminium	stainless steel
ISQ-02-5110-060SAL	11	60		
ISQ-02-5110-080SAL	11	80		
ISQ-02-5110-100SAL	11	100		
ISQ-02-5110-020ST	11	20	stainless steel	titanium
ISQ-02-5110-040TCF	11	40	carbon fibre	
ISQ-02-5110-050TCF	11	50		
ISQ-02-5110-060TCF	11	60		
ISQ-02-5110-100TCF	11	100		



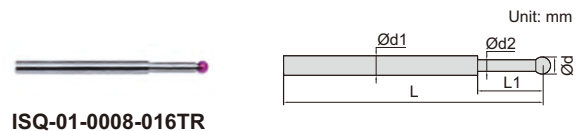
M5 rotating joints (mm)

Code	L	ØD	Material
ISQ-03-5110-030TI	30	11	titanium
ISQ-03-5180-036TI	36	18	



M5 thread converters (mm)

Code	L	ØD	Thread (T)	Material
ISQ-05-5110-090M2	10	11	M2	stainless steel
ISQ-05-5110-090M3	10	11	M3	



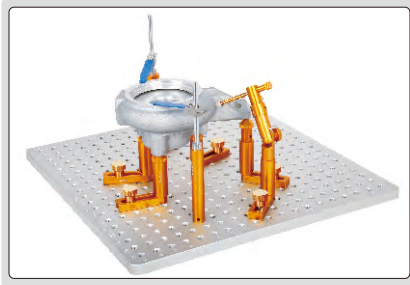
Pin styli (mm)

Code	L	Ød	L1	Ød1	Ød2	Material of rod	Material of tip
ISQ-01-0008-016TR	15.8	0.8	4.8	1	0.6	carbide	ruby
ISQ-01-0020-027TR	27	2	-	1.5	-		
ISQ-01-0030-038TR	38	3	-	2	-		

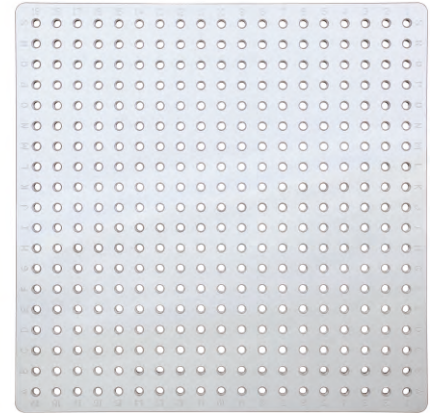
JIG SET FOR CMM CODE ISY-600



application example



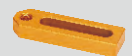









acrylic tray (included)



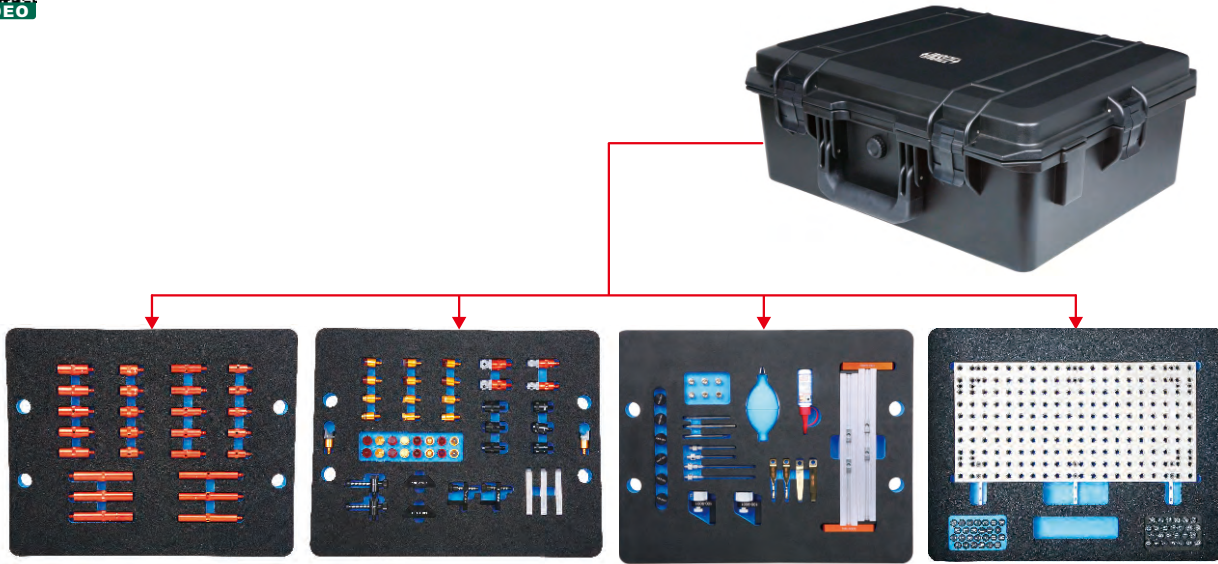
ISY-600

Product	Code	Size (mm)	Quantity
stand 	ISY-600-80001	Ø12×50	6
	ISY-600-80002	Ø12×30	6
	ISY-600-80007	Ø12×20	6
stand 	ISY-600-80003	Ø16×50	6
	ISY-600-80004	Ø16×30	6
	ISY-600-80008	Ø16×20	6
stand 	ISY-600-80005	Ø20×50	6
	ISY-600-80006	Ø20×30	6
	ISY-600-80009	Ø20×20	6
spring stand 	ISY-600-800010	—	2
universal support with damping 	ISY-600-800012	—	2
stand with fine adjustment 	ISY-600-800013	Ø20×55-78	2
magnetic stand (magnetic top surface) 	ISY-600-800014	Ø20×20	4
stand for slice parts 	ISY-600-800015	Ø20×20	2
adaptor 	ISY-600-800016	Ø20×15	6
clamping screw for base plate 	ISY-600-800017	—	2

Product	Code	Size (mm)	Quantity
V shaped support 	ISY-600-800018	Ø20×25	2
clamping screw 	ISY-600-800019	—	6
sliding support plate 	ISY-600-800020	68×20×10	6
clip 	ISY-600-800021	12×70	5
chuck support 	ISY-600-800022	—	2
clip stand 	ISY-600-800023	Ø6×80	2
	ISY-600-800024	Ø6×40	3
aluminum support head 	ISY-600-800025	—	3
nylon support head 	ISY-600-800026	—	3
wrench 	ISY-600-800027	Ø8×48	2
base plate 	ISY-600-800028	400×400×15	1

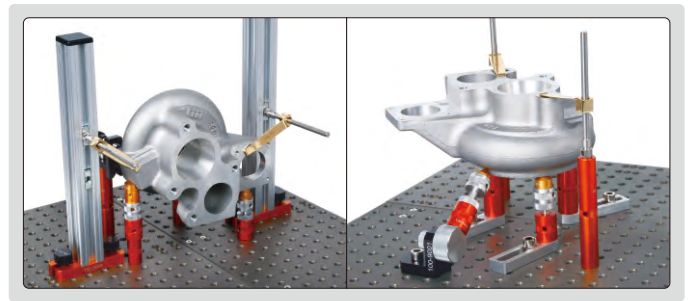



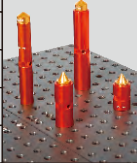

JIG SET FOR CMM CODE ISY-100



ISY-100

application examples








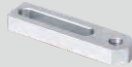




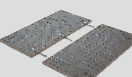





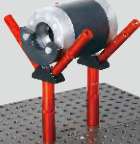


Product	Code	Size (mm)	Quantity	Application
	ISY-100-1001	Ø16×30	5	
	ISY-100-1002	Ø16×50	5	
	ISY-100-1003	Ø16×100	3	
	ISY-100-1004	Ø20×30	5	
	ISY-100-1005	Ø20×50	5	
	ISY-100-1006	Ø20×100	3	
stand with fine adjustment	ISY-100-2001	Ø16×45~60	2	height adjustment: 45~60mm
stand with fine adjustment	ISY-100-2003	Ø20×45~60	2	
horizontal spring stand	ISY-100-4001	—	2	

Product	Code	Size (mm)	Quantity	Application
horizontal screw stand	ISY-100-5001	—	2	
magnetic stand (magnetic top surface)	ISY-100-7001	Ø20×25	3	
stand for slice parts	ISY-100-8001	Ø20×25	2	ISY-100-8001 and ISY-100-8002 use cooperatively
clamping stand for slice parts	ISY-100-8002		1	









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Product	Code	Size (mm)	Quantity	Application
clip 	ISY-100-1201	—	2	
clip 	ISY-100-1301	—	2	
clip stand 	ISY-100-1401	Ø6×60	2	
	ISY-100-1402	Ø6×100	2	
vertical square column 	ISY-100-3003	30×30×250	2	
sliding support plate 	ISY-100-1801	78×20×10	3	
clamping screw 	ISY-100-2301	Ø8×20	6	
screw 	ISY-100-2302	Ø8×20	6	
base plate 	ISY-600-400200	400×400×12 hole size: M8×1.25 hole center distance: 20	2 pieces	—
wrench 	ISY-100-3701	Ø3.8×70	1	—
wrench 	ISY-100-3801	M2.5	1	—
	ISY-100-3802	M5	1	—
	ISY-100-3803	M6	1	—
45° stand 	ISY-100-9001	—	2	
V shaped support 	ISY-100-1901	—	2	

Product	Code	Quantity	Application
V shaped support 	ISY-100-1902	2	
marker 	ISY-6100-1501	52*	
dust cleaner 	ISY-100-3501	1	—
lubricating oil 	ISY-100-3601	1	—

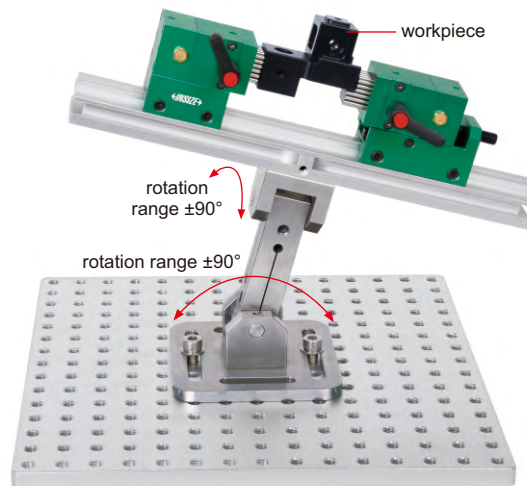
* Letter A-Z, number 0-25

Product	Code	Quantity	Material	Application
support head 	ISY-100-27016	2	aluminum	
	ISY-100-27018	2	nylon	
support head 	ISY-100-27026	2	aluminum	
	ISY-100-27028	2	nylon	
support head 	ISY-100-27036	2	aluminum	
	ISY-100-27038	2	nylon	
support head 	ISY-100-27046	2	aluminum	
	ISY-100-27048	2	nylon	
support head 	ISY-100-27056	2	aluminum	
	ISY-100-27058	2	nylon	
support head 	ISY-100-27066	2	aluminum	
	ISY-100-27068	2	nylon	
support head 	ISY-100-27076	2	aluminum	
	ISY-100-27078	2	nylon	

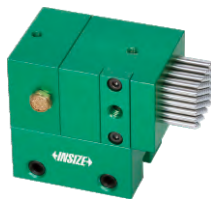
CAN BE CUSTOMIZED



JIGS FOR CMM (ANVIL Ø2.5mm)



ISY-200



ISY-200-1



ISY-200-2



ISY-200-3



ISY-200-4



ISY-200-5



ISY-200-6

Code	Product	Remark
ISY-200	jig set	including 1 pc ISY-200-1, 1 pc ISY-200-2, 1pc ISY-200-3, 1 pc ISY-200-4, 1 pc ISY-200-5 and 2 pcs ISY-200-6

Code	Product	Size	Anvil area	Anvil stroke
ISY-200-1	spring anvil	60×40×57	20.5×23	14
ISY-200-2	adjustable spring anvil (range 0-20mm)	70×40×57	20.5×23	14

Code	Product	Size	Hole size
ISY-200-3	base plate	300×300×12mm	M8

Code	Product	Size
ISY-200-4	guide	300×40×27
ISY-200-5	two-way adjustable stand	110×110×142
ISY-200-6	clamp handle	—

JIGS FOR CMM (ANVIL Ø2.5mm)

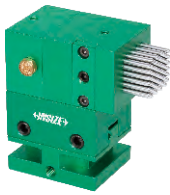
CAN BE CUSTOMIZED



ISY-300-1



ISY-300



ISY-300-2



ISY-300-3



ISY-300-4



ISY-300-5



ISY-300-6



ISY-300-7



ISY-300-8



ISY-300-9



ISY-300-10



ISY-300-11



ISY-300-12



ISY-300-13

Code	Product	Remark
ISY-300	jig set	including 1 pc ISY-300-1, 2 pcs ISY-300-2, 1 pc ISY-300-3, 2 pcs ISY-300-4, 14 pcs ISY-300-5, 2 pcs ISY-300-6, 8 pcs ISY-300-7, 6 pcs ISY-300-8, 2 pcs ISY-300-9, 2 pcs ISY-300-10, 2 pcs ISY-300-11, 2 pcs ISY-300-12, 2 pcs ISY-300-13

Code	Product	Size	Hole size
ISY-300-1	base plate	300×300×12mm	M8

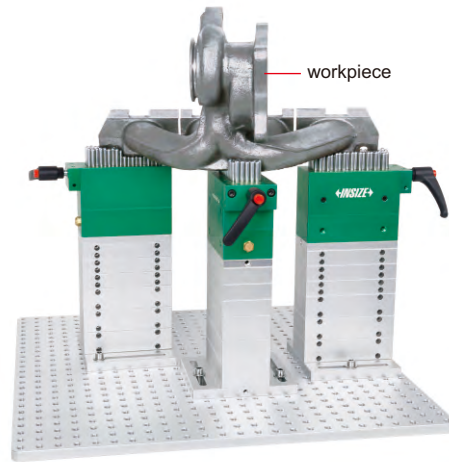
Code	Product	Size	Anvil area	Anvil stroke
ISY-300-2	spring anvil	60×40×75	20.5×23	14
ISY-300-3	spring anvil	Ø26×80	3.1cm ² (hexagon)	14

Code	Product	Size
ISY-300-4	block	50×50×50
ISY-300-5	block	50×50×20
ISY-300-6	connecting plate	110×50×10
ISY-300-7	block	Ø26×20
ISY-300-8	block	Ø26×30
ISY-300-9	connecting plate	150×26×10
ISY-300-10	clip	65×11
ISY-300-11	clip	100×11
ISY-300-12	connecting block of clip stand	Ø26×20
ISY-300-13	clip stand	Ø8×75

CAN BE CUSTOMIZED



JIGS FOR CMM (ANVIL Ø6mm)



ISY-400



ISY-400-1



ISY-400-2



ISY-400-3



ISY-400-4



ISY-400-5



ISY-400-6

Code	Product	Remark
ISY-400	jig set	including 3 pcs ISY-400-1, 9 pcs ISY-400-2, 9 pcs ISY-400-3, 1 pc ISY-400-4, 3 pcs ISY-400-5, 3 pcs ISY-400-6

(mm)

Code	Product	Size
ISY-400-2	block	120×60×20
ISY-400-3	block	120×60×30
ISY-400-4	base plate	500×500×12
ISY-400-5	connecting plate	130×120×12
ISY-400-6	clamp handle	—

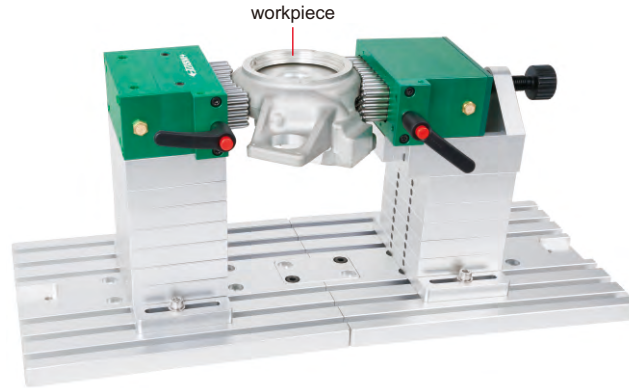
(mm)

Code	Product	Size	Anvil area	Anvil stroke
ISY-400-1	spring anvil	135×60×90	36×100	24

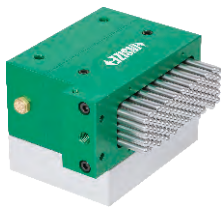
JIGS FOR CMM (ANVIL Ø6mm)



CAN BE CUSTOMIZED



ISY-500



ISY-500-1



ISY-500-2



ISY-500-3



ISY-500-4



ISY-500-5



ISY-500-6



ISY-500-7

Code	Product	Remark
ISY-500	jig set	including 1pc ISY-500-1, 1 pc ISY-500-2, 2 pcs ISY-500-3, 10 pcs ISY-500-4, 2 pcs ISY-500-5, 1 pc ISY-500-6, 2 pcs ISY-500-7

Code	Product	Size	Anvil area	Anvil stroke
ISY-500-1	spring anvil	134×90×90	36×100	24
ISY-500-2	adjustable spring anvil (range 0-40mm)	134×120×130	36×100	24

(mm)

Code	Product	Size
ISY-500-3	base plate	300×240×20
ISY-500-4	block	120×90×20
ISY-500-5	connecting plate	170×90×15
ISY-500-6	connecting block of base plate	80×50×10
ISY-500-7	clamp handle	—

(mm)